

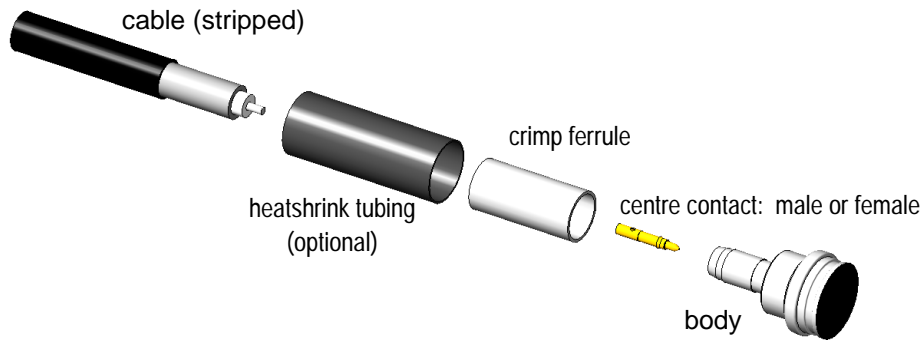
# Assembly Instruction

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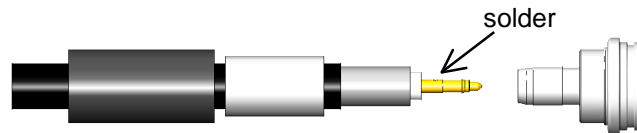
<b>Number:</b> M-185	<b>Date:</b> 14.06.2005
<b>Description:</b> Cable mount plug / jack	<b>Signature:</b> U. Mayer
	<b>Page:</b> 1 of 1

**Using parts:**

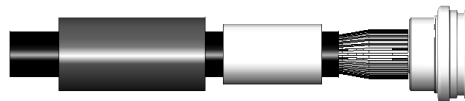


1.) Slide the crimp ferrule and the heatshrink tubing (opt.) onto the cable.

2.) Slide the centre contact on until it bottoms against the cable dielectric and solder the centre contact.



3.) Fan the braid and slide the cable into the body.



4.) Slide the ferrule over the braid.



5.) Crimp the ferrule with crimping tool.



6.) Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place.