

# Assembly Instruction

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**Number: M-187**

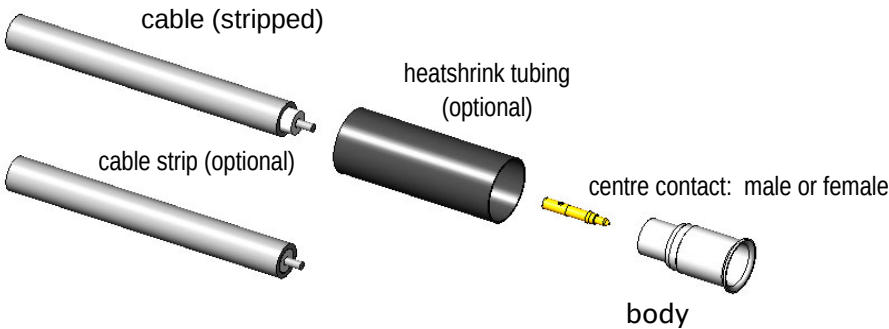
**Date: 15.07.05**

**Description: Cable mount plug / jack**

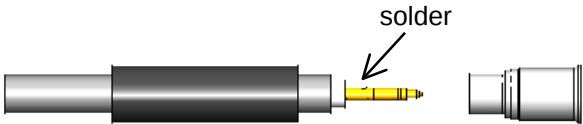
**Signature: R.Schwär**

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Using parts:



- 1.) Slide onto the cable heatshrink tubing (opt.)
- 2.) Slide the centre contact on, until it bottoms against the cable dielectric and solder the centre contact.



- 3.) Push the cable with soldered centre contact until finale stop.



- 4.) Solder the connector in place.



- 5.) Slide the optional heatshrink tubing over the soldered connector and heatshrink it in place.

